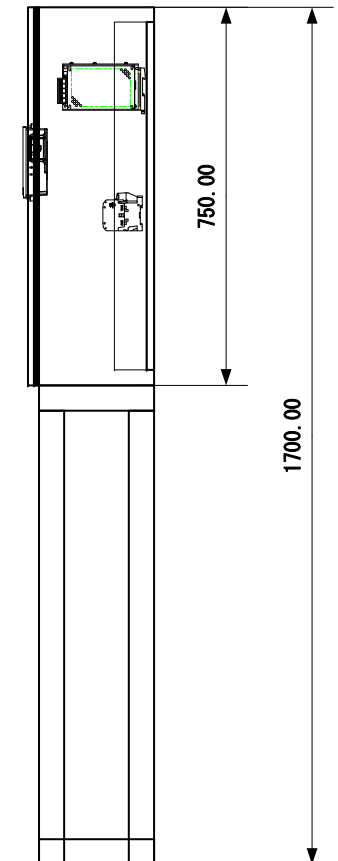
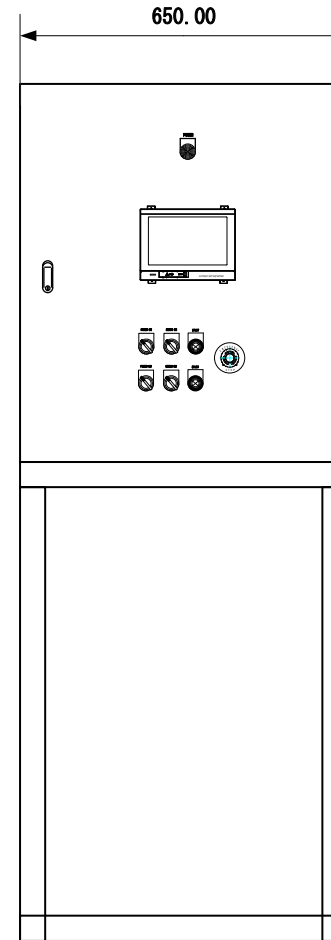
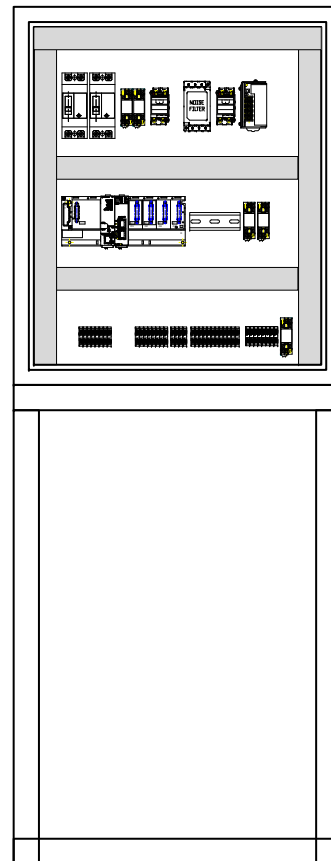
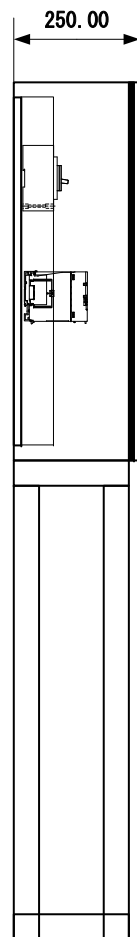




	REVISED :	PAGE	SCALE	DRAWING BY	APPLICATION NAME
	5/14/2019	1 OF 2	1: 15	JFAC TRAINING CENTER	ANDON SYSTEM
STANDARD : JFAC PATTERN	DESIGN BY :	PLC & CONTROLLER :	HMI :	DRIVER SYSTEM	CONTROL NETWORK SYSTEM
	SOMPOCH. VK	Q03UDVCPU	GT2507-WTBD	_____	CC LINK IE FIELD NETWORK QJ71GF11-T2